



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3756-041
Job Sheet 203585



Part No: D3756-041

Job Qty: 4 pcs

Part Name: Seat Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Due Date: 12/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3754 REV D, D3756 REV C IPP: A 08.11.17 New issue EC verified by: DD IPP Rev:B 10.04.13 as per Ec10-539 DD verified by:EC IPP Rev:C 10.05.03 remove velcro per comment (W/O 58261) DD verified :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing <i>Plexus</i>	4 pcs		12/11/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	4 pcs		12/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240799



Part: D3756-041

Job No: 203585

Serial No/Batch: S240799

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/16/19

Plex 11/22/19 7:12 AM Dart.lajeunesse.marie

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	12/11/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	DEC 17 2019
130	Packaging 3-1 - Stock - B4B	4 pcs	12/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	DAS 28 9-89
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	4 pcs	12/11/19	0.00 0.00	QC 21 - SA - 21	DEC 24 2019 DAS 70 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Purchasing)

Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

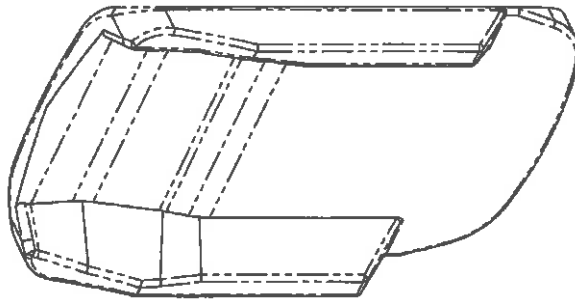
130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

ST400

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3756-041P	Cushion	4 pcs (1 ea)	100-Purchasing	5240795
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3756-041P	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 11/22/19 7:12 AM Dart.lajeunesse.marie



D3754-1 BACK FOAM

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 203585 hls
19-11-22

RELEASED
R 2010-03-23 ^{MD}

- NOTES:
1) MATERIAL: FOAMEX H250-35S1 FOAM
OR
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING, GRADE 30-40 (COLOR: LIGHT GREEN)
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 603150-89
- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3754-1" USING PERMANENT INK MARKER
7) WEIGHT: 2.2 lbs APPROX
8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT8028

D	ADD SHIT 2: ALL PRIMARY VIEWS MOVED TO SHIT 2: DIM 4.126 (RQ-2), ADD FORMER MAT L (P49), REF PAR 08-009	CP	10.02.02
C	CHG DIMS PER CHESTNUT SAMPLE: 17.75 WAS 18.00 (P49-1)	CP	08.10.03
B	REMOVE "LUMP" IN LOWER PART OF FWD (CONCAVE) SIDE (Q3-1)	CP	08.08.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JP</i>		
DRAWN	<i>JP</i>		
CHECKED	<i>JP</i>		
INFO. APPR.	<i>JP</i>		
APPROVED	<i>JP</i>		
DE APPR.	<i>JP</i>		
DATE	10.02.02		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. **D3754**
TITLE **BACK FOAM**
REV. **D**
SHEET 1 OF 2
SCALE **NTS**

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ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		A/R	HOOK STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-500
5		A/R	LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-700
6		A/R	HOOK LOOP, 1"	APLX 500, A800R002SH058-1, 1" WIDE BEIGE OR D3800-3-100-700
7		A/R	FABRIC	JACKSON GREY MIX
8	A/R	A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12908 SPRAY GRADE HPL CONTACT ADHESIVE

D3756-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART Q31018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
- 7) WEIGHT: 4.2 lb
- 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
- 9) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 10) STITCH HOOK AND LOOP STRIP (1") ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE LOOP STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE HOOK STRIP ON FABRIC NEXT TO FOAM
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420
- 12) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH FOAM TO FABRIC AS REQ'D OR BOND WITH SILAPRENE DC12908 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		08.06.06
B	COVER NOW CLOSED WITH SINGLE BEAM (CN AS-1, BA-2), D3800-1-100-300 WAS D3800-1-100-450 (DS-1) D3800-3-100-300 WAS D3800-3-100-450 (CS-1), ADD ITEM NUMBERS TO PART LIST (DS-1, 17.75 WAS 18.00 (DS-2))	CP	05.10.21
C	UPDATE TO VIEWS/NOTES FOR RE-SHAPED D3754-1 BACK FOAM & NEW HPL FABRIC, HOOK LOOP, ADHESIVE (DS-1), 2N/1/5 WAS 27.00 (CS-1), REF PAR 06-030	CP	10.02.02

DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DE APPR.	DATE
						10.02.02

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3756**

TITLE **CUSHION**

REV. **C**

SHEET 1 OF 2

SCALE **NTS**

DATE **10.02.02**

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RELEASED
2010-03-23

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS							
		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QSI042)								
Description Work Order Deviation		Disposition										
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY										
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				
		Other/Details:										
		Completed By										
		Lead hand / Supervisor										
		QC / QA Coordinator										



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045231**



Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045231

PO Date: 11/27/19

Due Date: 12/13/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-11-28

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203584	D3755-041P	D3755 D3753 Rev D, E			Seat Cushion - as per Dwg D3755 RevD : Various STC's	Firmed	-	12/13/19	4 pcs	0 pcs	4 pcs	\$950.00/pcs	\$3,800.00
2	203585	D3756-041P	D3754, D3756 Rev D, C			Cushion as per Dwg D3756 Rev C : Various STC's	Firmed	-	12/13/19	4 Ea	0 Ea	4 Ea	\$750.00/Ea	\$3,000.00
Grand Total:													\$6,800.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Handwritten signature: Kimberley Guerin

Plex 11/27/19 10:55 AM Dart.Guerin.Kimberley



151 - 2340 Pegasus Way NE
Calgary AB T2E 8M5
403-295-8770
admin@aerotex.ca
GST/HST Registration No.: 139110308RC0001

Packing Slip

INVOICE TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP VIA FedEx G

INVOICE 90824
DATE 10/12/2019

CURRENCY
CAD

SALES REP
JX

PO NUMBER
HB045231

DATE	DESCRIPTION	PART NUMBER	QTY
10/12/2019	Seat Bottom Cushion As Per DWG D3755 Rev D PN: D3755-041	Helicopter Interiors	4
10/12/2019	Seat Back Cushion As Per DWG D3756 Rev C PN: D3756-041	Helicopter Interiors	4

RECEIVED

DEC 16 2019

DART AEROSPACE LTD.

Thank you for doing business with Aerotex Interiors!

Page 1 of 1

1. Organization Issuing Certificate. Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2. CERTIFICATE OF CONFORMANCE		3. Work Order / Contract / Invoice 90824	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA		5. Purchase Order POHB045231			
6. Unit	7. Materials Used for Items	8. Specifications	9. Batch	10. Item	11. Part Number
1	1" Velcro Loop -Beige	D3800-1-100-700	6921	BACK CUSHION	D3756-041P
2	1" Velcro Hook ~ Beige	D3800-3-100-700	6921		
3	2" Velcro Loop ~ Beige	D3800-1-200-600	6921		
4	Fabric	Jackson GreyMix	90480		
5	Thread - Bonded Polyester Grey	14.2In Break strength	6702-1		
6	Adhesive	3M 1300/1300L Adhesive	8909		
7	Foam	Pyrell Black	90476		
13. Status NEW					
12. Quantity 4					
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors' material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D3756 REV. C					
15. Signature 		16. Title QC Manager			
17. Name Jack Poovong		December 10, 2019			